

Assembly Instructions

Mounting and tightening of flanges

Specifications

Stud torque flanges for bolts 4.6. og 8.8.

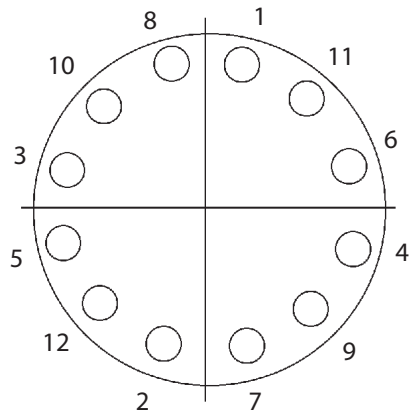
Flange gasket with steel core

	PN10	PN16	PN25
DN	Nm	Nm	Nm
60	40	40	40
65	40	40	40
80	40	40	40
100	40	40	60
125	40	40	80
150	60	60	80
200	60	60	80
250	60	80	120
300	60	80	120
350	60	80	150
400	80	120	180
450	80	120	180
500	80	150	180
600	120	180	300
700	120	180	400
800	150	300	500
900	150	300	500
1000	180	400	600

Tightening of bolts:

Fit bolts and nuts.

Tighten bolts in the order shown in the chart below.



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